

TECHNICAL DATA SHEET

LURANYL[®] HT 220 G2

ROMIRA

PPE/PA, injection moulding grade, 10% glass fibre reinforced, high heat resistance

PROPERTY	Test Method	Condition	Unit	Value*
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MECHANICAL.....

Tensile Modulus	DIN EN ISO 527	1 mm/min 23 °C	MPa	4,050
Tensile Strength	DIN EN ISO 527	5 mm/min 23 °C	MPa	96
Elongation at Break	DIN EN ISO 527	5 mm/min 23 °C	%	11
Flexural Modulus	DIN EN ISO 178	2 mm/min 23 °C	MPa	-
Flexural Strength	DIN EN ISO 178	2 mm/min 23 °C	MPa	-
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm 23 °C	kJ/m ²	9
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm -30 °C	kJ/m ²	4
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm 23 °C	kJ/m ²	65
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm -30 °C	kJ/m ²	50

PHYSICAL.....

Density	DIN EN ISO 1183	23 °C, 50 % RH	g/cm ³	1.17
Water Absorption	DIN EN ISO 62	23 °C, 50 % RH, 24 h	%	0.5

THERMAL.....

Heat deflection temperature (HDT/A)	DIN EN ISO 75-1	1,8 MPa	°C	180
Vicat Softening Temperature (B 50)	DIN EN ISO 306	50 N, 50 °C/h	°C	220
Melt Volume-Flow Rate (MVR)	DIN EN ISO 1133	280 °C, 5 kg	cm ³ /10 min	45
Thermal Coefficient of Linear Expansion	ISO 11359-2	23 °C - 80 °C	10 ⁻⁴ · K ⁻¹	0.45
Processing Shrinkage	DIN EN ISO 294-4	23 °C	%	0.4 - 0.7
Flammability (own test)	UL94	1.5 mm	--	HB